: ESCAPE PANEL MOD KIT

Date

Tuesday, 10/30/2007 2:50:58 PM

JUser

Customer

Kim Johnston

Process Sheet

: CU-DAR001 Dart Helicopters Services

Type

35458 Job Number : 10297 **Estimate Number** : NIA P.O. Number

This Issue Prsht Rev.

: 10/30/2007.

: 35196

S.O. No. : HA

: MACHINED PARTS

Part Number **Drawing Number**

Drawing Name

: D412709011 : N/A : N/A

Project Number **Drawing Revision** Material

: 11/6/2007

Due Date

Qty:

4 Um: Each

K5 07-10-31

Written By

First Issue

Previous Run

Checked & Approved By Comment

: Est Rev:B Removed Manufacturing

JLM 05-11-06

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

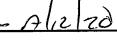
DC



DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-709-011 CHG001





FRAME



Comment: Sub-Component FRAME

D3224-1 B

WINDOW ASSEMBLY



Comment: Sub-Component WINDOW ASSEMBLY

6.0

COVER



Comment: Sub-Component COVER

D3239-1 B

5.0 **PACKAGING**

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Pick Packing Kit D31183

Sign Assembly



Comment: Qty.:

1.0000 Each(s)/Unit Total:

4.0000 Each(s)

Pick: Packing Kit **Qty Part Number** Description Batch

1 D3118-3 Sign Assembly



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No		PAR #: Fault Category:	NCP: Voc	No DO	Α.	Data	·			

Part No:	PAR #:	Fault Category:	NCR: Yes	No DQA :	Date:
			QA: N	/C Closed:	Date:

NCR:			WORK ORD	DER NON-CONFORMANO	E (NCR)								
		Description of NC		Corrective Action Section B		Verification	Approval Chief Eng	A					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Approval QC Inspector					
		·											
				·									
				1									
				1									

NOTE: Date & initial all entries

Tuesday, 10/30/2007 2:50:58 PM Date: · Kim Johnston User: **Process Sheet** Drawing Name: ESCAPE PANEL MOD KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412709011 Job Number: 35458 Job Number: Description: Seq. #: Machine Or Operation: Seal Retainer D32371 8.1660 f(s)/Unit Total: 32.6640 f(s) Comment: Qty.: Pick: Packing Kit Qty Part Number Description Batch 1 D3237-1(98.0") Seal Retainer _ D32373 32.6640 f(s) Comment: Qty.: 8.1660 f(s)/Unit Total: Pick: Packing Kit **Qty Part Number** Description Bate 1 D3237-3(98.0") Seal Filler Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s) Pick: Packing Kit Description Batch Qty Part Number Bolt 3 AN6-20A AN960JD10L Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Packing Kit 18 Description Batch Qty Part Number 2 AN960JD10L Washer 104374 Washer AN960JD616 Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 5 AN960JD616 Washer__ AN960JD616L Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s) Pick: Packing Kit **Description Batch Qty Part Number** 5 AN960JD616L Washer <u>M10263</u>0

Dart Aerospace Ltd

W/O:	-	WORK ORDER CH					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category:	N	NCR: Yes (No)	DQA:	Date: Alala
				QA: N/C C	losed:	Date:

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annanal	Annessal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
							- M	
				X				
						!		

NOTE: Date & initial all entries

Tuesday, 10/30/2007 2:50:58 PM Date: - Kim Johnston User: **Process Sheet** Drawing Name: ESCAPE PANEL MOD KIT Customer: CU-DAR001 Dart Helicopters Services Job Number: 35458 Part Number: D412709011 Job Number: Seq. #: Description: Machine Or Operation: MS21042L3 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: Pick: Packing Kit **Qty Part Number** Description Batch Nut (or -3) M10.555 8 2 MS21042L3 MS21042L6 Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description Batch Nut (or -6) MIO1374 3 MS21042L6 MS35207262 Screw Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch
2 MS35207-262 Screw 16.0 QC4 INSPECT 100% KITS FOR COMPLE Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 17.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-709-011 18.0 QC21 FINAL INSPECTIONW/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE vi 2007/12/20 Job Completion

Dart Aerospace Ltd

Dail Ac	OSpace L	.tu							
W/O:			WC	ORK ORDER CHANGE	S				
DATE	STEP	PR	PROCEDURE CHANGE By		By Date Q		Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		,							
							, r 2, s 6		
Part No	:	PAR #:	Fault Cate	gory:					
NCR:			WORK ORDI	ER NON-CONFORMAN			d:	_ Date: _	
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	B Sign & Date	Verific Secti		Approval Chief Eng	Approval QC Inspector
ſ							,		
							- 		
				·					
								٠	

NOTE: Date & initial all entries